



Product Passport

Steel

350ml

Specifications



Weight
0.11 kg



Dimensions
190 x 60 mm



Made in
Wuyi, CN



Production site
New Sunny



Material

18/8 Stainless steel

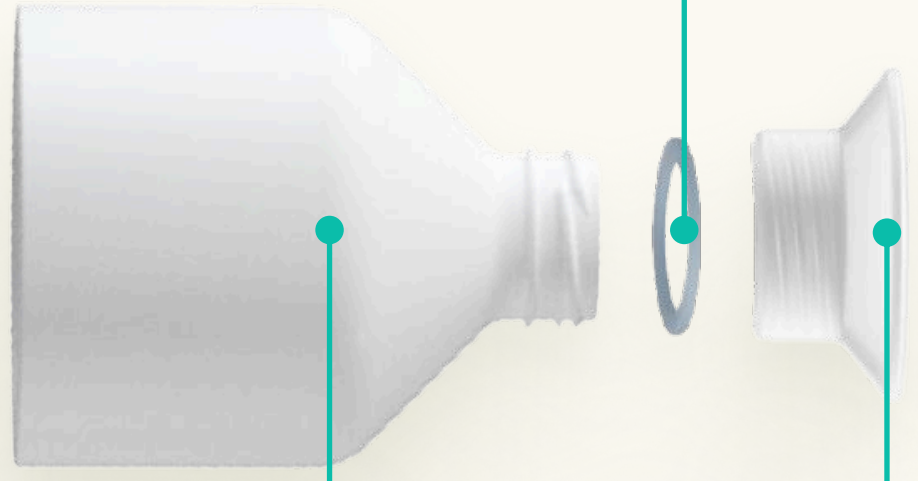
Zhangjiagang, CN
90% post-consumer recycled



recycled
material

Silicone (elastomer)

Pinghu, CN
Virgin material



Tritan Renew
(copolyester)

Kingsport, USA
50% post-consumer recycled

Impact copolymer
(PP)

Shanghai, CN
Virgin material

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



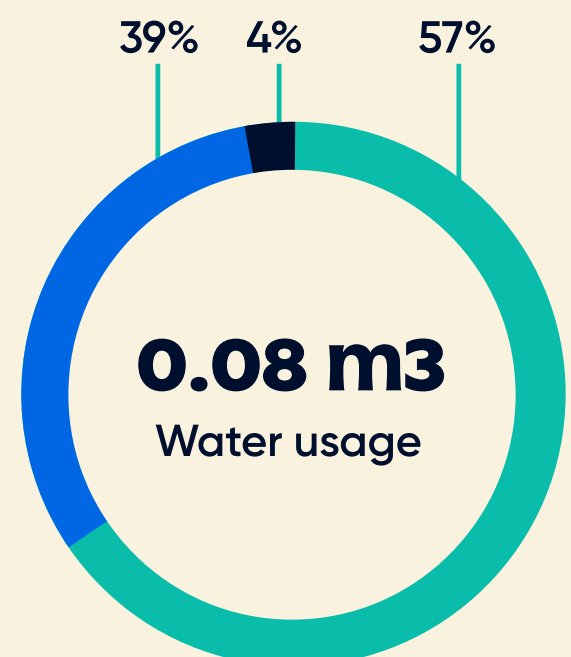
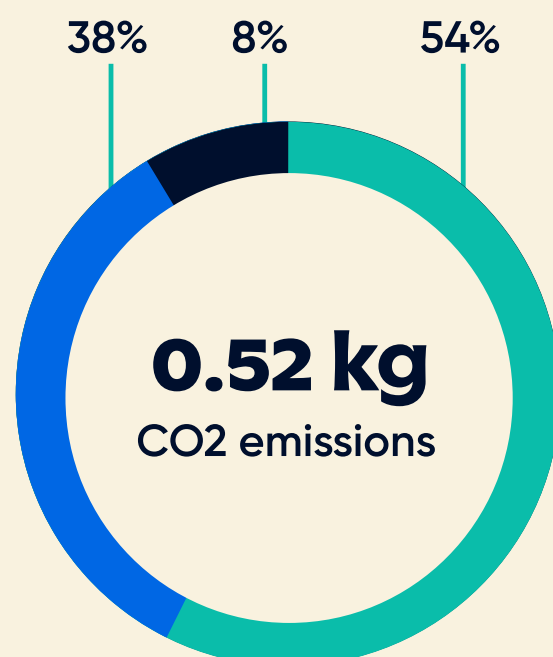
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

This passport applies to items with production number 797 or higher.



Product Passport

Steel

Powder-coated

350ml

Specifications



Weight
0.12 kg



Dimensions
190 x 60 mm



Made in
Wuyi, CN



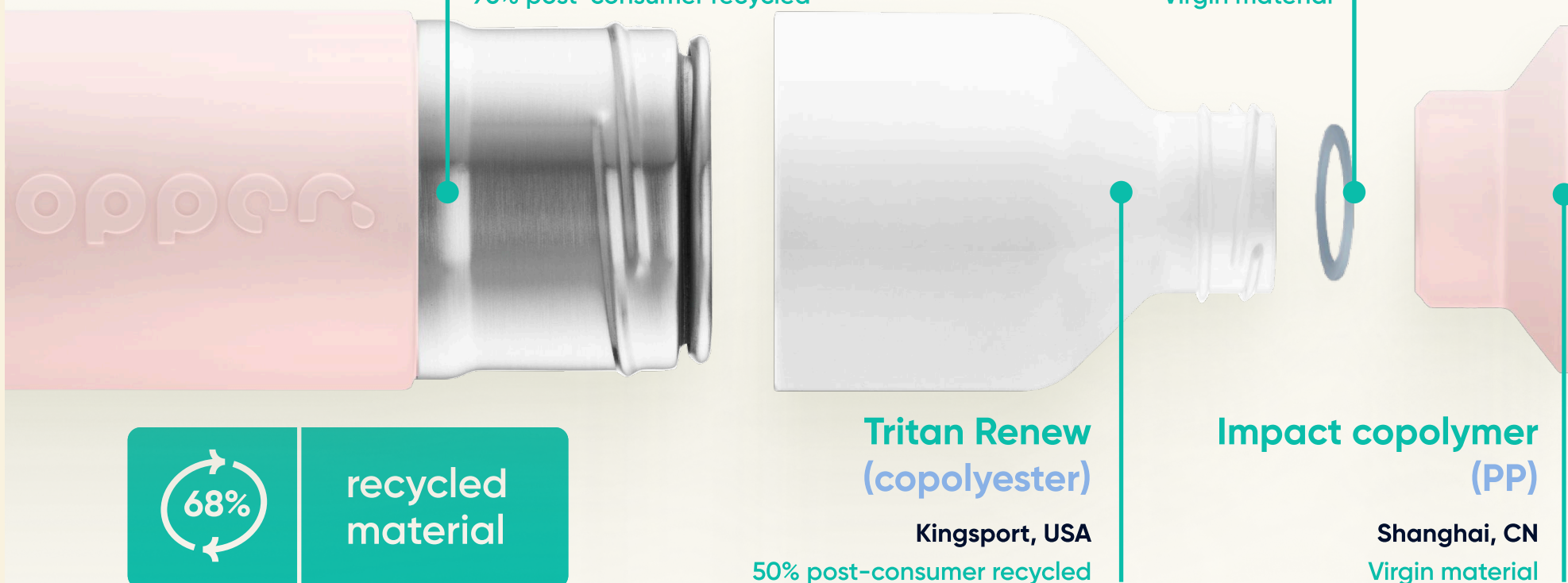
Production site
New Sunny



Material

18/8 Stainless steel
Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)
Pinghu, CN
Virgin material



recycled
material

**Tritan Renew
(copolyester)**

Kingsport, USA

50% post-consumer recycled

**Impact copolymer
(PP)**

Shanghai, CN

Virgin material

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



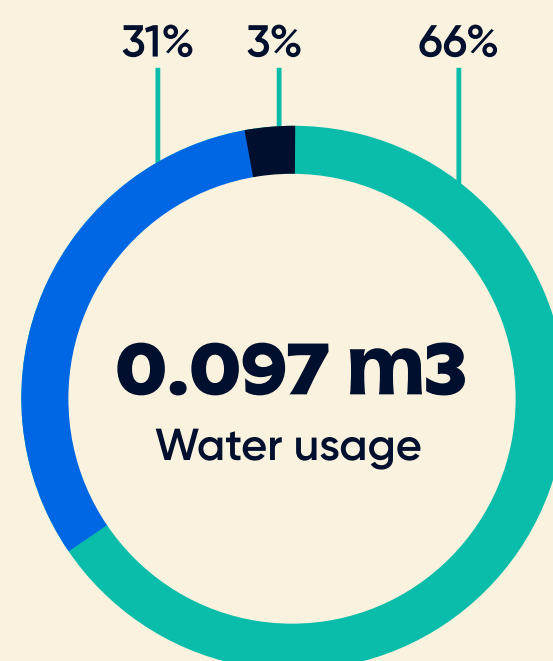
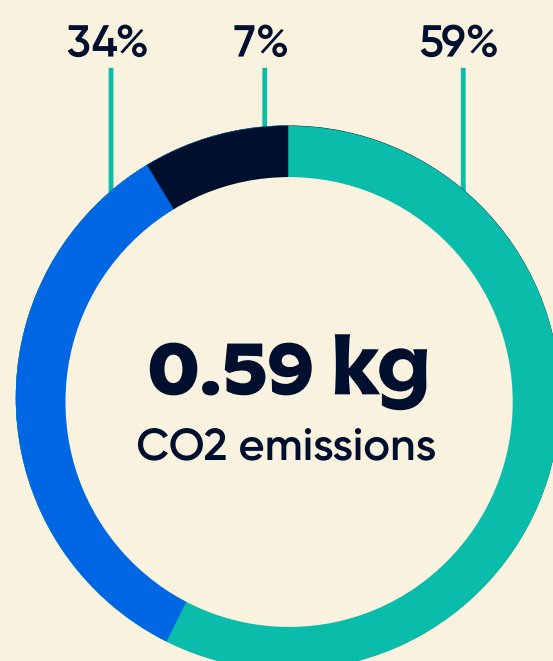
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

**Applies to the following
Dopper Steel colours:**





Product Passport

Steel

490ml

Specifications



Weight
0.14 kg



Dimensions
240 x 60 mm



Made in
Wuyi, CN



Production site
New Sunny



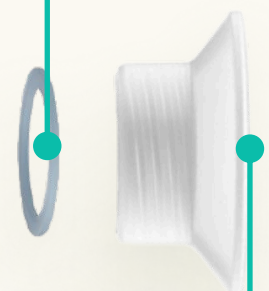
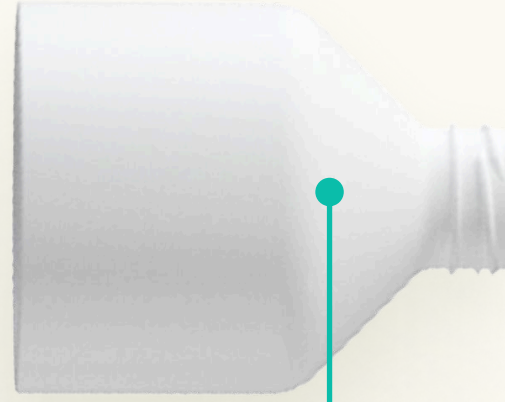
Material

18/8 Stainless steel

Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)

Pinghu, CN
Virgin material



recycled
material

Tritan Renew
(copolyester)

Kingsport, USA
50% post-consumer recycled

Impact copolymer
(PP)

Shanghai, CN
Virgin material

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



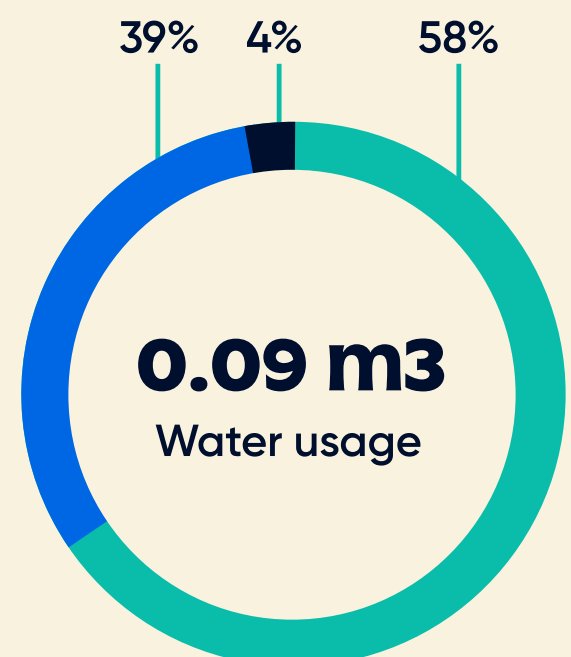
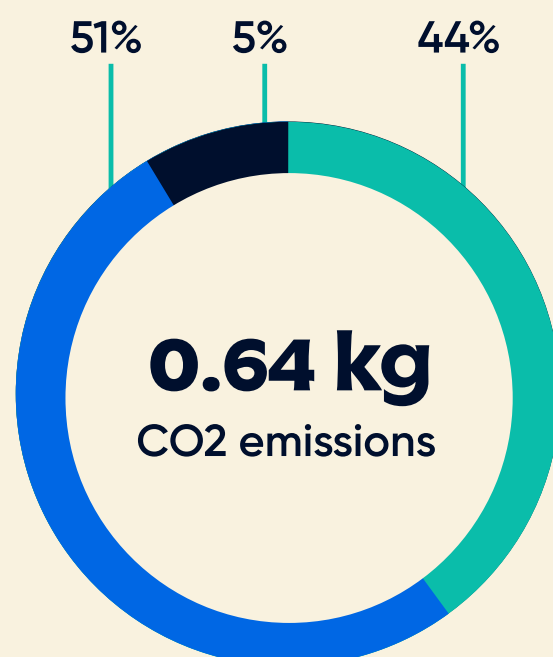
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

This passport applies to items with production number 797 or higher.



Product Passport

Steel

Powder-coated

490ml

Specifications



Weight
0.14 kg



Dimensions
240 x 60 mm



Made in
Wuyi, CN



Production site
New Sunny



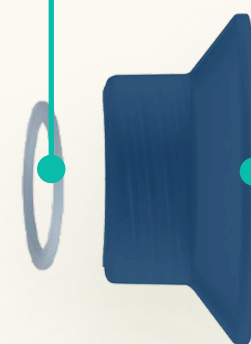
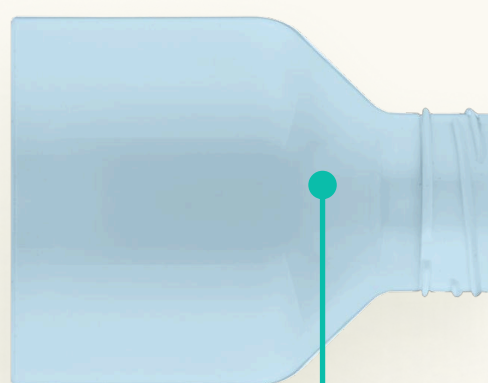
Material

18/8 stainless steel

Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)

Pinghu, CN
Virgin material



recycled
material

Tritan Renew
(copolyester)

Kingsport, USA
50% post-consumer recycled

Impact copolymer
(PP)

Shanghai, CN
Virgin material

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



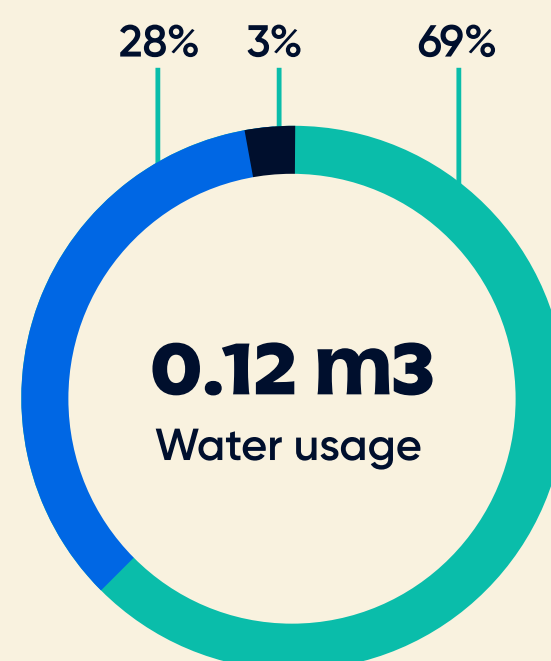
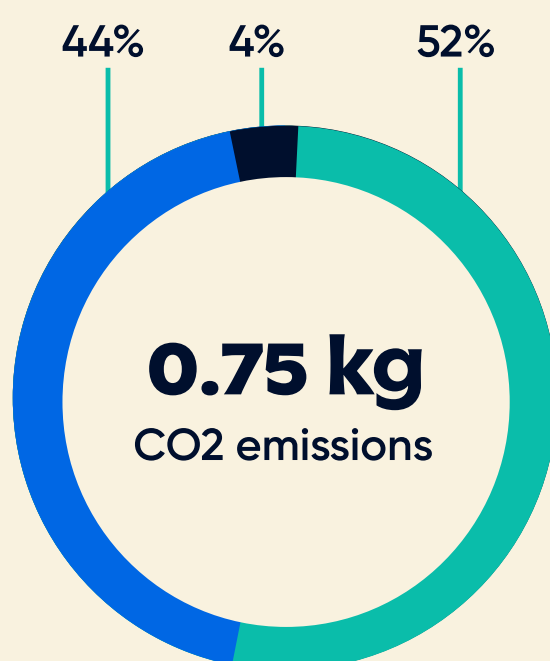
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

Applies to the following Dopper Steel colours:





Product Passport

Steel

PVD-coated

490ml

Specifications



Weight
0.16 kg



Dimensions
240 x 60 mm



Made in
Wuyi, CN



Production site
New Sunny



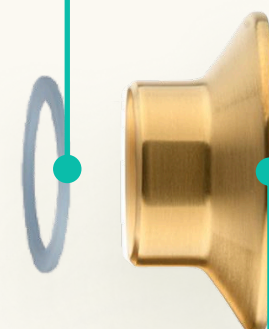
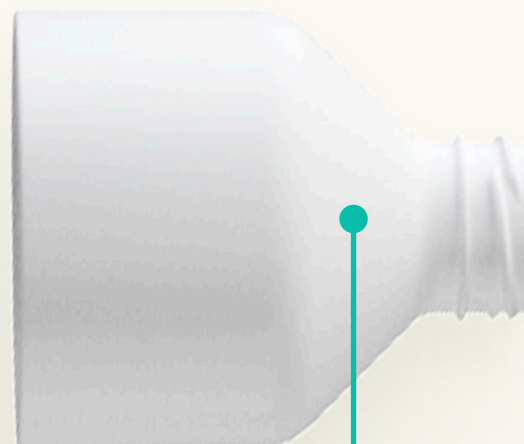
Material

18/8 stainless steel

Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)

Pinghu, CN
Virgin material



recycled
material

Tritan Renew
(copolyester)

Kingsport, USA
50% post-consumer recycled

18/8 Stainless steel

Zhangjiagang, CN
90% post-consumer recycled

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



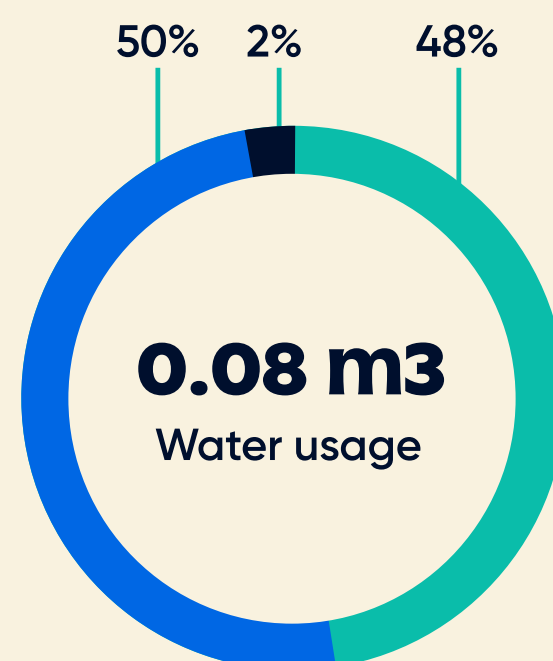
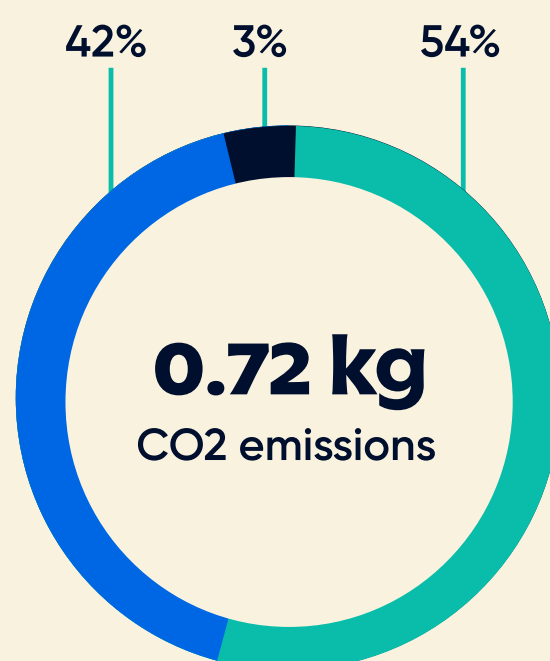
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.



Product Passport

Steel

800ml

Specifications



Weight
0.21 kg



Dimensions
250 x 73 mm



Made in
Wuyi, CN



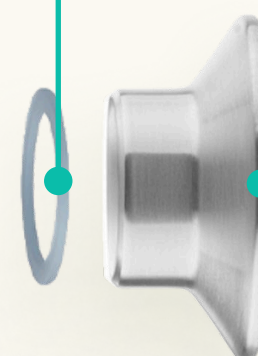
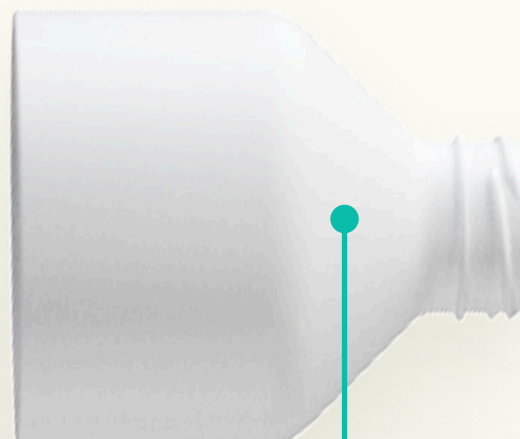
Production site
New Sunny



Material

18/8 Stainless steel
Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)
Pinghu, CN
Virgin material



recycled
material

Tritan Renew (copolyester)
Kingsport, USA
50% post-consumer recycled

18/8 Stainless steel
Zhangjiagang, CN
90% post-consumer recycled

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



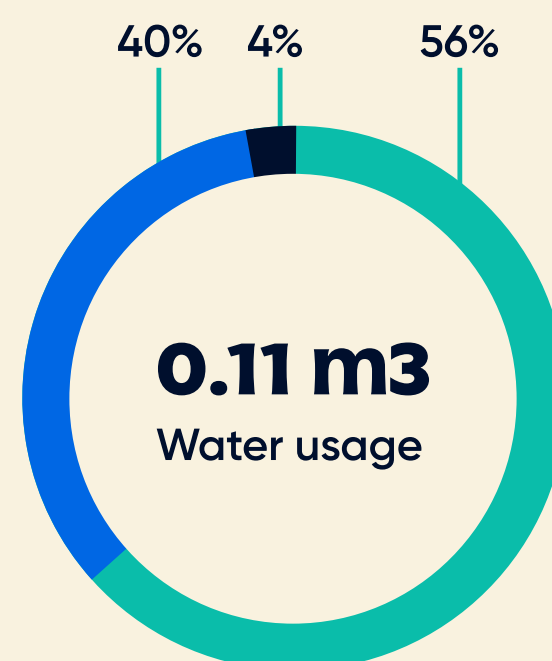
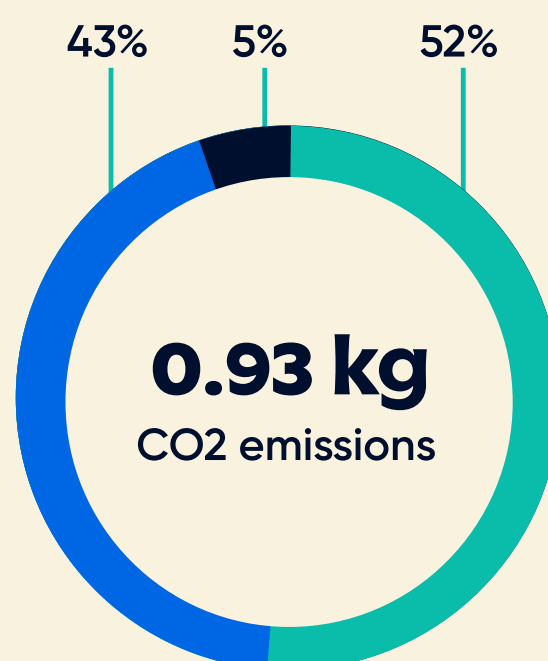
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

This passport applies to items with production number 797 or higher.



Product Passport

Steel

Powder-coated

800ml

Specifications



Weight
0.19 kg



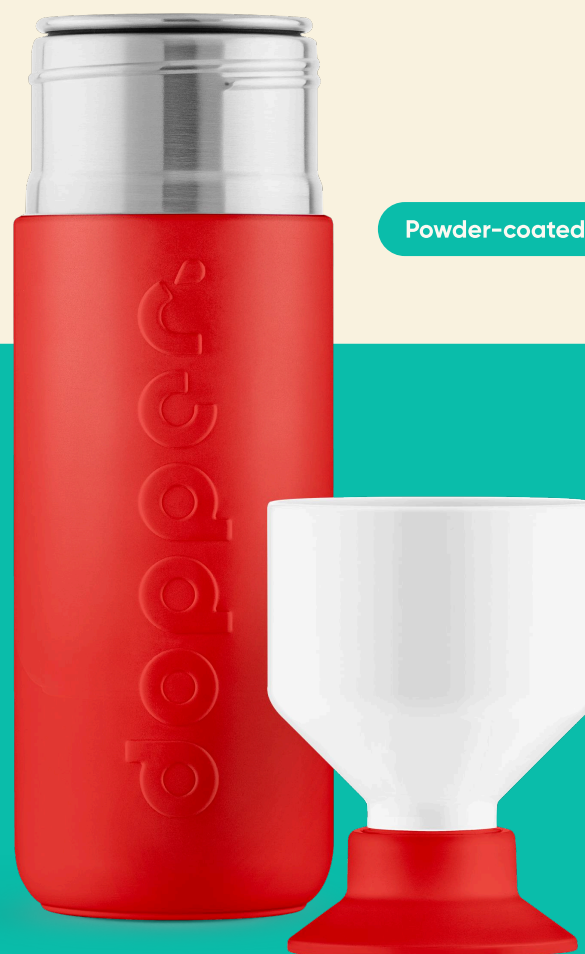
Dimensions
250 x 73 mm



Made in
Wuyi, CN



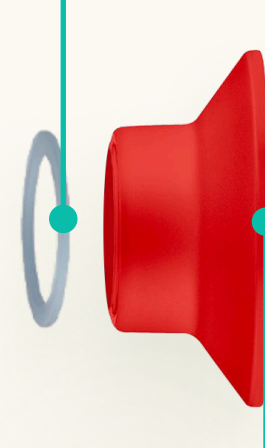
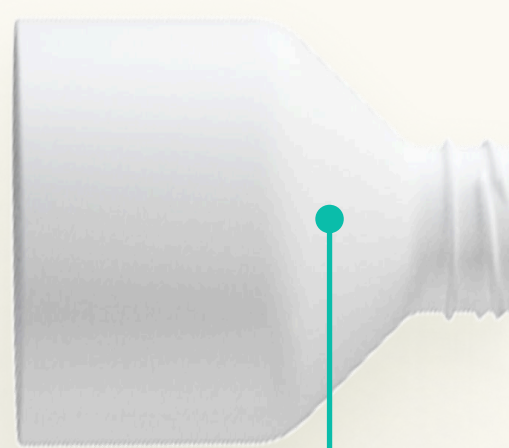
Production site
New Sunny



Material

18/8 Stainless steel
Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)
Pinghu, CN
Virgin material



recycled
material

**Tritan Renew
(copolyester)**

Kingsport, USA
50% post-consumer recycled

**Impact copolymer
(PP)**

Shanghai, CN
Virgin material

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



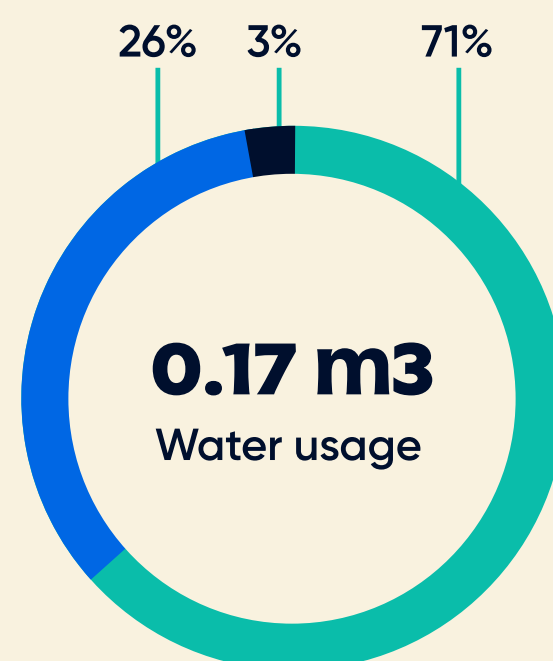
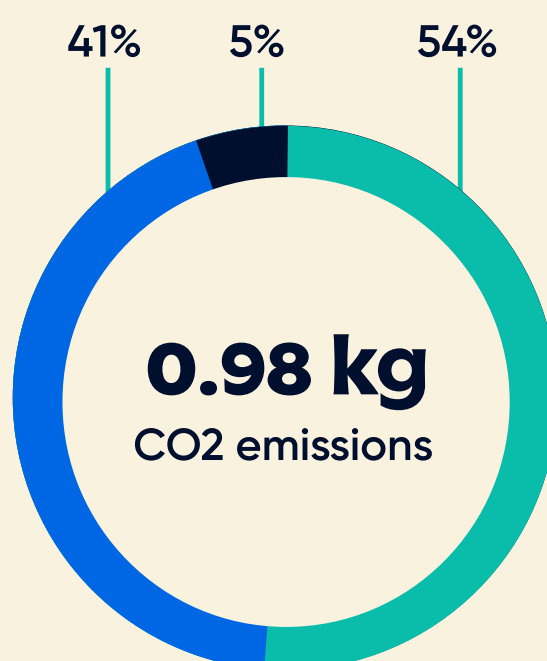
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

Applies to the following Dopper Steel colours:



This passport applies to items produced after September 2025.



Product Passport

Steel

1.1L

Specifications



Weight
0.26 kg



Dimensions
300 x 80 mm



Made in
Wuyi, CN



Production site
New Sunny



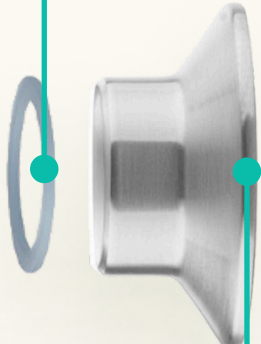
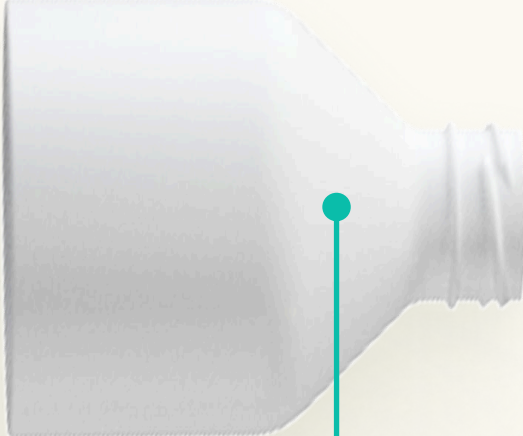
Material

18/8 Stainless steel

Zhangjiagang, CN
90% post-consumer recycled

Silicone (elastomer)

Pinghu, CN
Virgin material



recycled
material

Tritan Renew (copolyester)

Kingsport, USA
50% post-consumer recycled

18/8 Stainless steel

Zhangjiagang, CN
90% post-consumer recycled

Footprint*

* Calculations based on Ecochain Mobius
LCA conducted with GWP40 outoff.



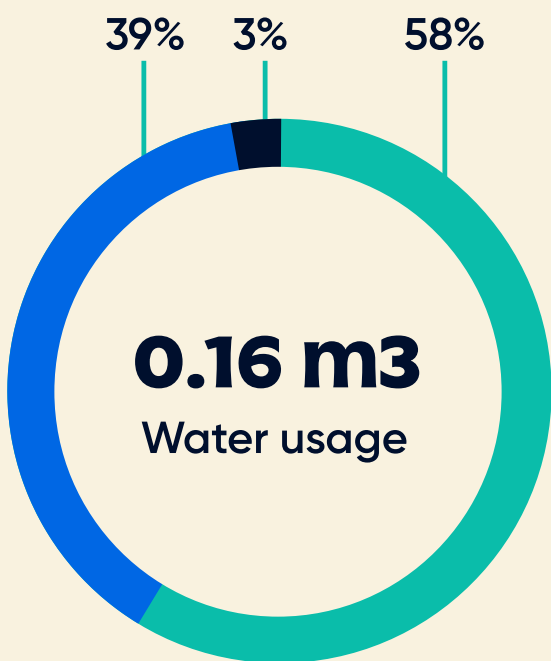
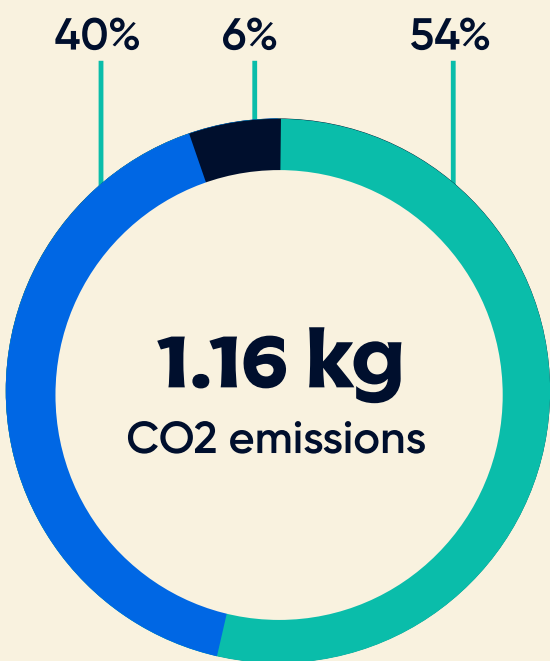
Raw materials



Transport of materials



Production



Durability

Long-lasting: Use gentle detergents and dry thoroughly after cleaning.

Reliable: 5-year warranty for quality assurance.

Repairable: All components replaceable with spare parts.

Sustainable: Supports recycling through the Dopper takeback program.

This passport applies to items with production number 797 or higher.